

**1kg frozen shrimp packaging, bag width 250mm length 320mm, speed 30bpm.**

### Catalogue of SK-YD620 bagger machine



**SK-YD620 VFFS bagger machine, SS#304, single servo at film pulling**

#### Technical parameter:

Items	Content
Packing speed	Max 50-80 bags/min Average 30 bpm, vary per product
Bag size	(L)500-380mm (W)100-300mm
Bag making mode	Pillow-type bag, standing bag, punch
Max packaging film width	620mm (220mm~620mm)
Thickness of film	0.06~0.12mm
Film type	PET/PE,OPP/PE, laminated film
Air consumption	0.6Mpa 0.6cmb/min
Main power/voltage	4KW/220V 50Hz
Dimension	1600×1260×1680mm

(Main machine with standard configuration including one form)

#### Features

- ✧ Low cost high gain, high speed and efficiency.
- ✧ Famous brand PLC control system, touch screen interface for easy operating;
- ✧ Pneumatic-driven End seal jaws operating and servo film transporting;
- ✧ Hot printer and film feeding system synchronous working together;
- ✧ One-piece bag former, quickly changing, no need tools;
- ✧ Exact warning function for product caught;
- ✧ Photo sensor for automatic tracking eye marks;
- ✧ Stainless steel for excellent durability and sanitation;
- ✧ Heating mode for laminated film (Standard) or Impulse sealing for single-layer film (Optional).

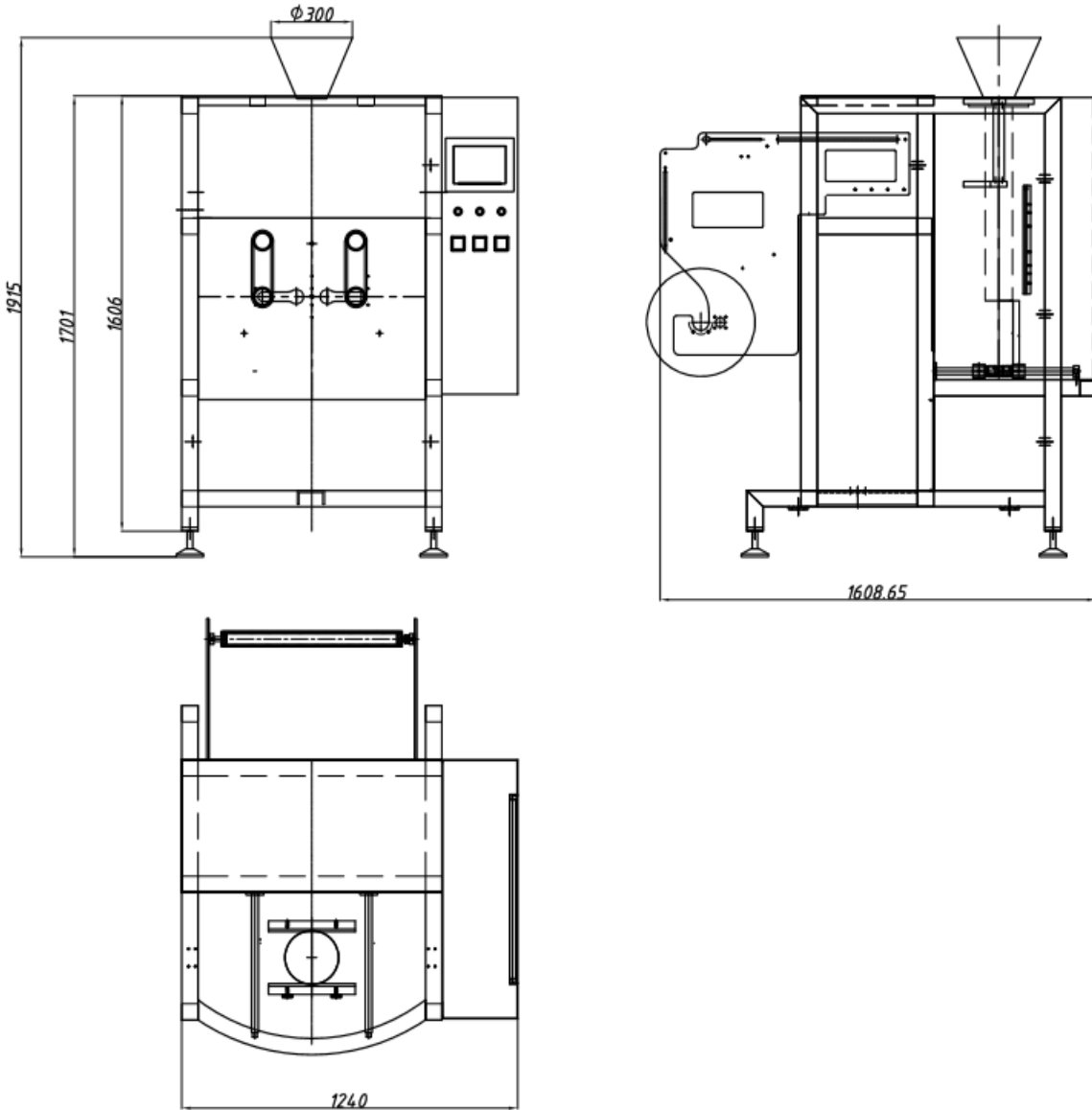
Machine configuration list 配置清单

nr 序号	name 名称	Brand 规格型号	Manufacture 生产单位
1	Color touch screen 彩色触摸屏	Wenview MT6056IV 威仑触摸屏	Taiwan WenTek 台湾威伦
2	PLC controller 程控器 PLC	Mitsubishi 三菱	Japan Mitsubishi 日本三菱
3	Servo motor 伺服电机	Panasonic DDDT3530053 750w 松下	Japan Panasonic 日本松下
5	Pneumatic devices 气缸等气动元件	Airtac 亚德客	Airtac 亚德客
6	Solenoid valve 电磁阀	Mindman 金器	Taiwan Mindman 台湾金器
7	air filter 三联体	Airtac 亚德客	Airtac 亚德客
8	Photo sensor 色标光电(光纤)	Banner 邦纳	American Banner 美国邦纳
9	switch 开关电源	Delta ABL 2REM24065 150W/24V (DC) 台 达	Taiwan Delta Electronics 台湾台达
10	Solid state relay 固态继电器	JSR-1D40Z2	Korea OTOSOL 韩国
11	Intermediate relay 中间继电器	Weidmuller DRM270024L 魏德米勒	Germany Weidmuller 德国魏德米勒
12	thermometer control 温控表	Zhupituer 宇电	Taiwan 台湾
13	Approximate switch 接近开关	SN04-N	Taiwan RIKO 台湾瑞科
14	film pulling motor 运膜电机	YN90-40W/JB10G12	V.T.V 微特微
15	Switch & button 开关、按钮	Switch B22-WP26-510-804 二位锁匙开关	China Benlee 本立
		LED green button B22-GA11-510-422 绿色带灯按钮	
		LED red emergency button B22-RR21- 501-000 红色急停按钮	

Free Tool kit 随机配件列表(全部装入工具内箱)		
No.	Name 品名型号	qty 数量
1	Film pulling belt 拉膜皮带	2 pcs
2	Cutting knife 切刀	1 pc
3	Printer letter (Arabic numbers & alphabet 字粒(数字,字母))	One box for each kind
4	Small synchronize belt 90XL 小同步带 90XL	1pc
5	fuse 保险管	1 pc
6	Printer ribbon 打码机色带	2 rolls
7	Thermo-coupler 热电偶	1 pc
8	Horizontal heat sealing 横封发热管	4 pcs

9	Vertical heat sealing 纵封发热管	1 pc
10	Standard tools 标准工具	1 set
11	High temperature tape 高温布	1 roll
12	Printer accessories 打码机配件	1 set
13	Manual book 英文说明书	1

**Machine drawing layout**



**Catalogue of Vibratory feeder machine**



**Model: SK-FD, Electro-magnetic Vibratory Feeder**

Machine frame: SS#304  
Variable Speed Control to Regulate Flow Easily (vibrator adjustable)  
Hopper volume: 150 liter  
Capacity: about 83 liter/minute (4980kg/hour, vary per product density.)  
Easy to operate and easy to clean.

**Machine drawing layout**

